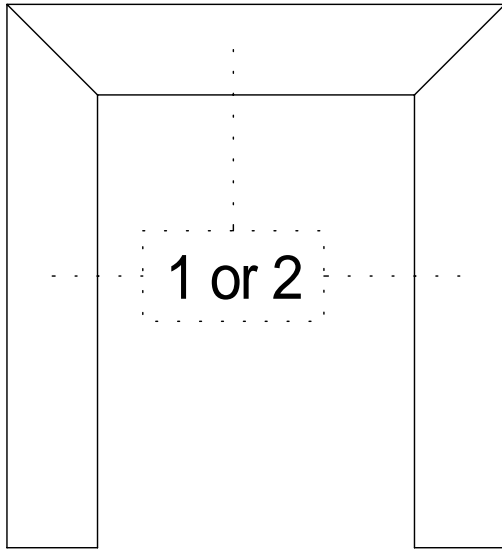
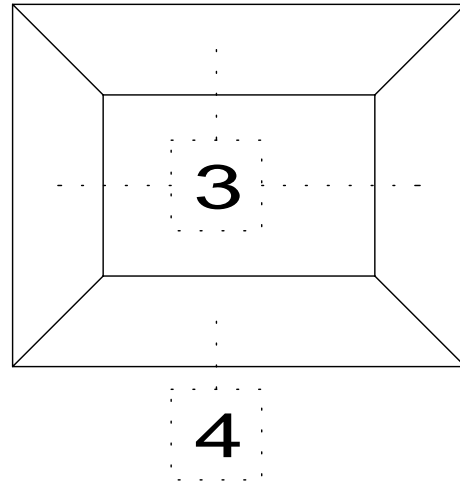


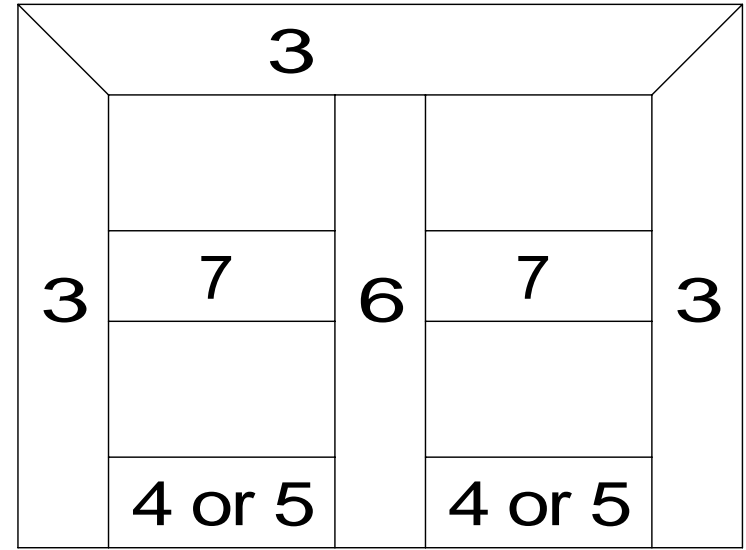
| DETAIL# | DESCRIPTION | AVAILABLE WALL THICKNESSES |
|----------------|---------------------------------|---|
| 1 | DOOR FRAME | 3" up to 10-1/2" |
| 1A | DOOR FRAME w/APPLIED GLASS STOP | 3" up to 10-1/2" |
| 2 | CASED OPEN | 3-3/4" & 4-7/8 |
| 2A | CUSTOM CASED OPEN | SEE DETAIL |
| 3 | GLAZING HEAD/JAMB | 3-1/2", 3-3/4" 4-7/8", 5-1/4" |
| 4 | GLAZING SILL (w/REMOVABLE STOP) | 3-1/2", 3-3/4" 4-7/8", 5-1/4" |
| 5 | GLAZING SILL w/FLOOR CHANNEL | 3-3/4" & 4-7/8" *custom size channels available* |
| 6 | VERTICAL GLAZING MULLION | 3-1/2", 3-3/4" 4-7/8", 5-1/4" |
| 7 | HORIZONTAL GLAZING MULLION | 3-1/2", 3-3/4" 4-7/8", 5-1/4" |
| 8 | DOOR to SIDELITE MULLION | 3-1/2", 3-3/4" 4-7/8", 5-1/4" |
| 9 | TRANSOM BAR (DOOR FRAME) | 3-3/4" & 4-7/8 |
| 10 | TRANSOM BAR (CASED OPEN) | 3-3/4" & 4-7/8 |
| 11 | END CAP | 3-3/4" & 4-7/8 *custom sizes available* |



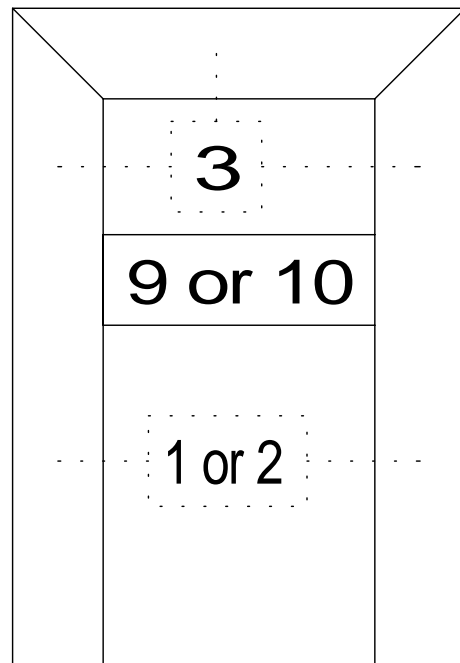
3-SIDED DOOR FRAME
(or CASED OPEN)



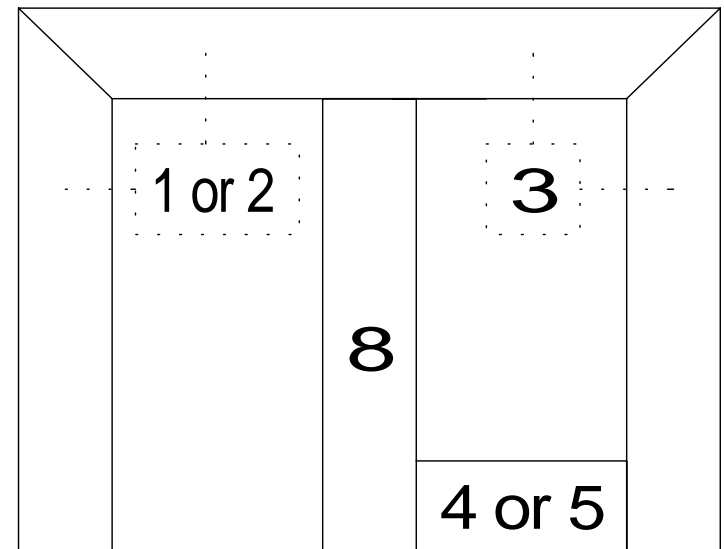
BORROWED LITE



FULL HEIGHT BORROWED LITE
(shown with mullions)

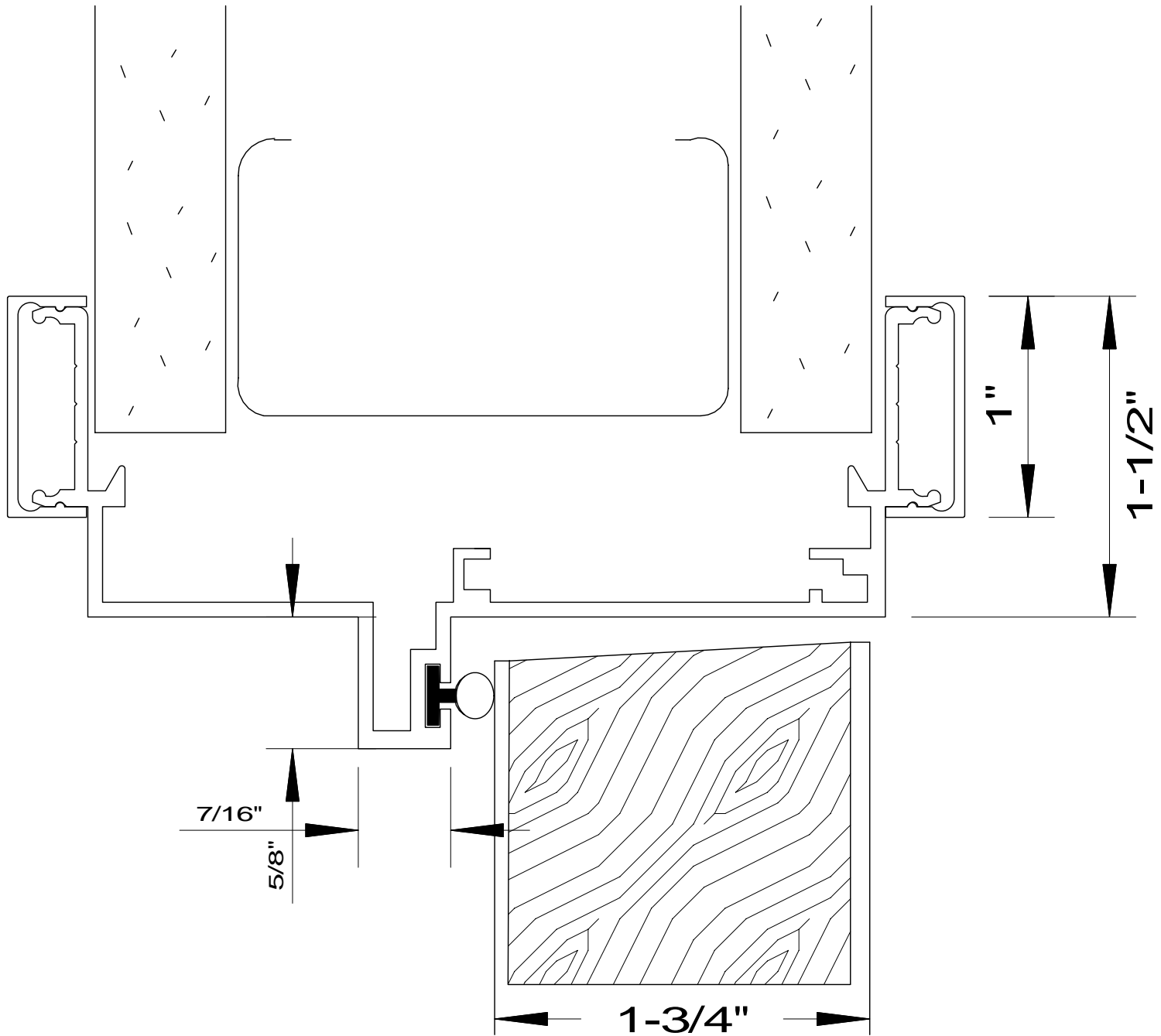


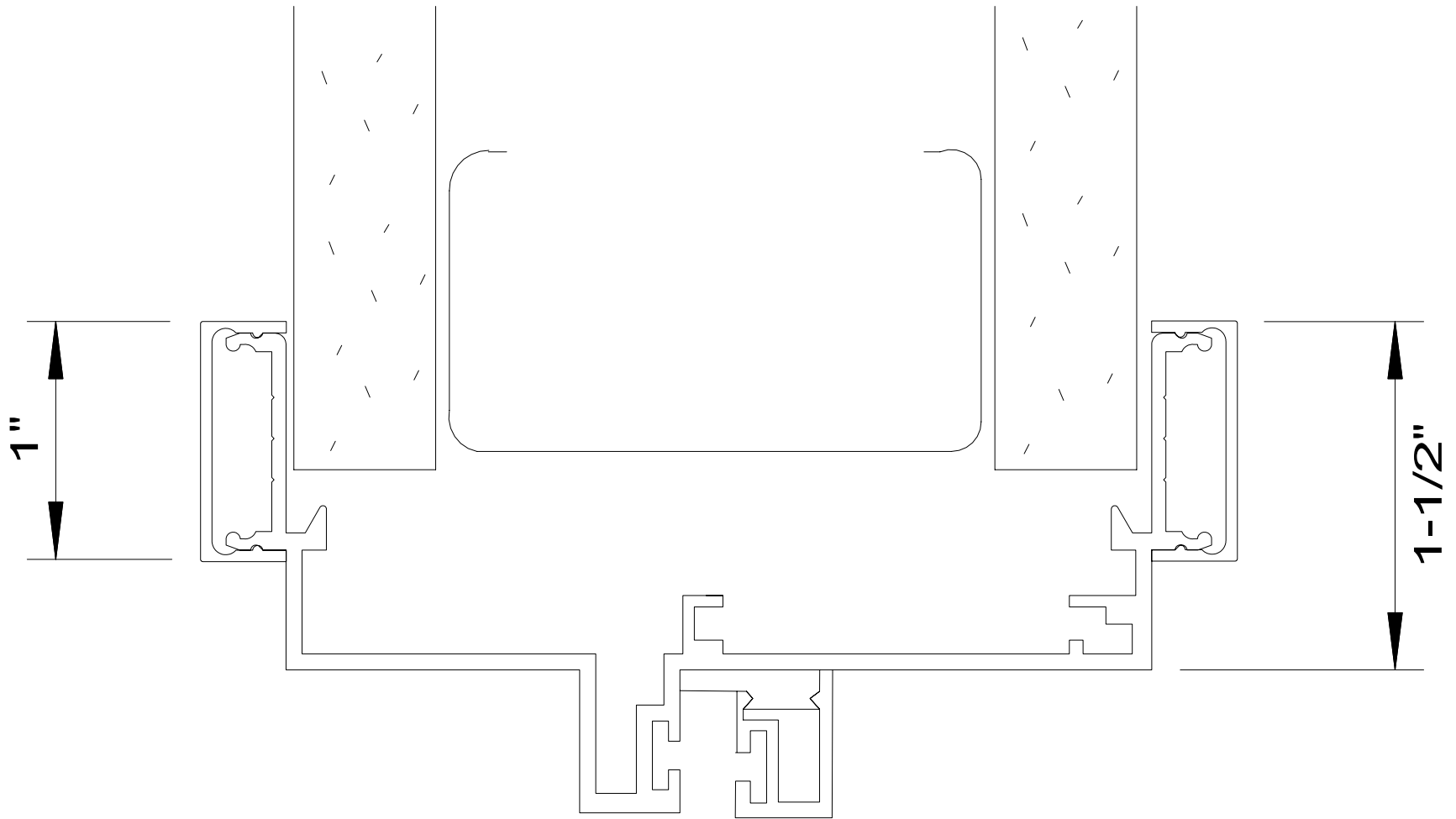
DOOR FRAME
w/GLASS TRANSOM

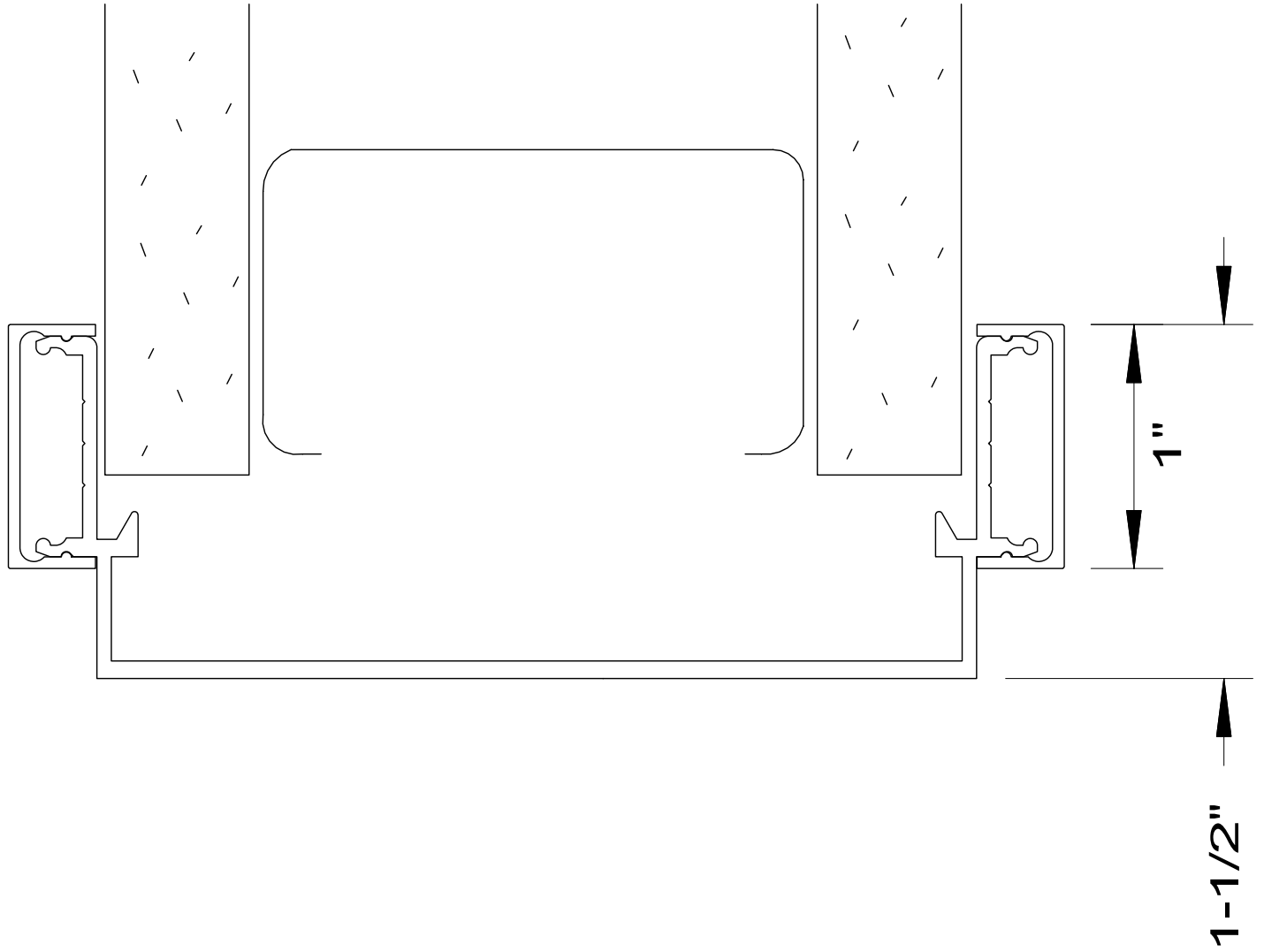


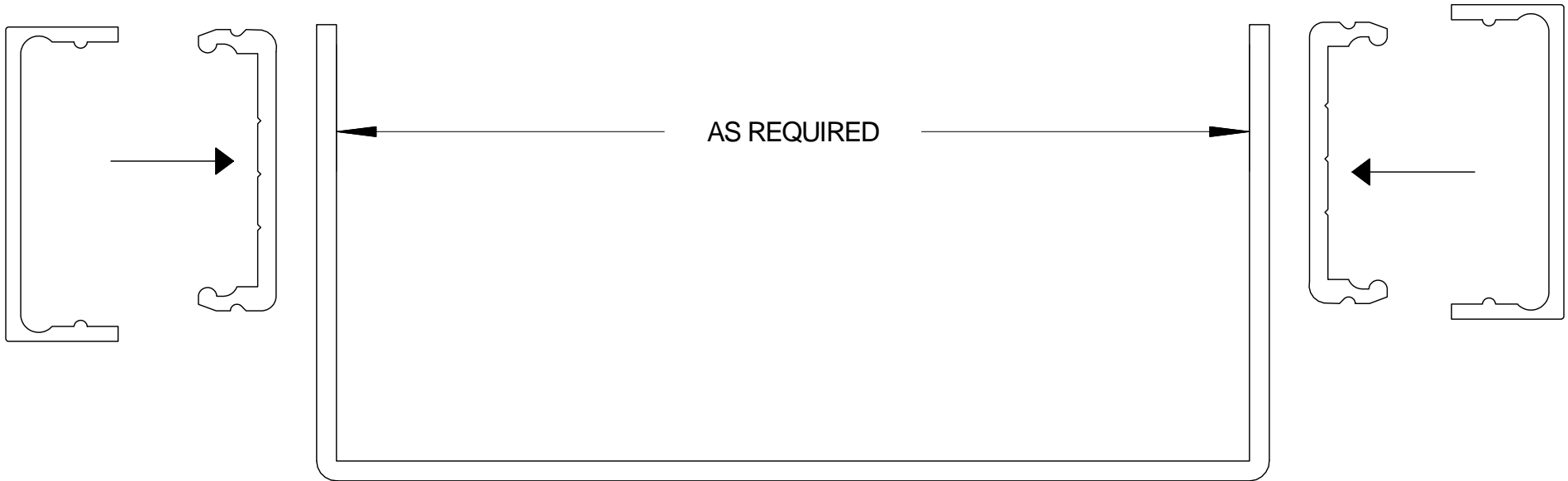
DOOR FRAME w/ATTACHED SIDELITE
(shown Full Height / no mullions)

1. DOOR FRAME
2. CASED OPEN
3. GLAZING HEAD/JAMB
4. GLAZING SILL
5. GLAZING SILL w/FLOOR CHANNEL
6. VERTICAL MULLION
7. HORIZONTAL MULLION
8. DOOR to SIDELITE MULLION
9. TRANSOM BAR (DOOR HEADER)
10. TRANSOM BAR (CASED OPEN HEADER)





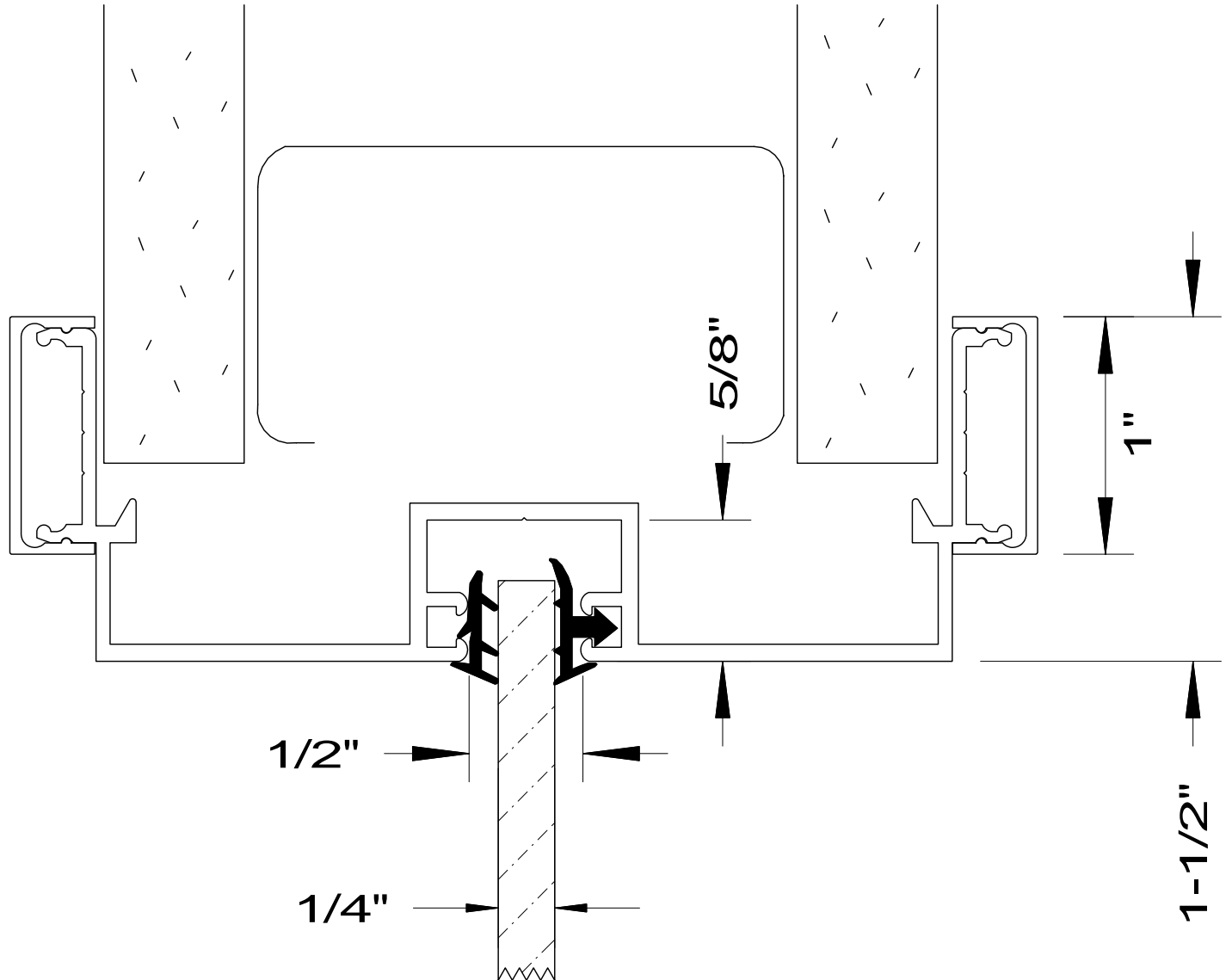


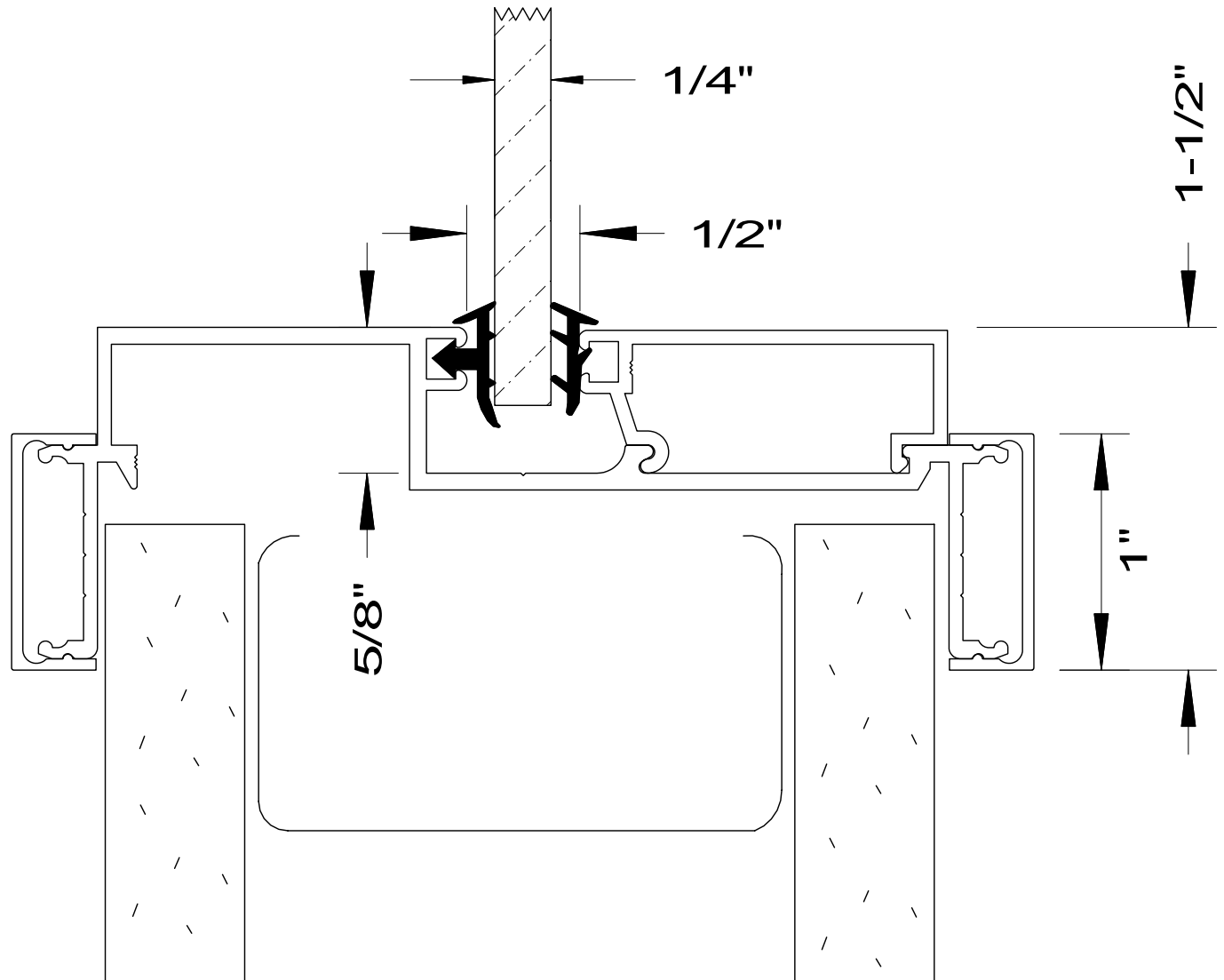


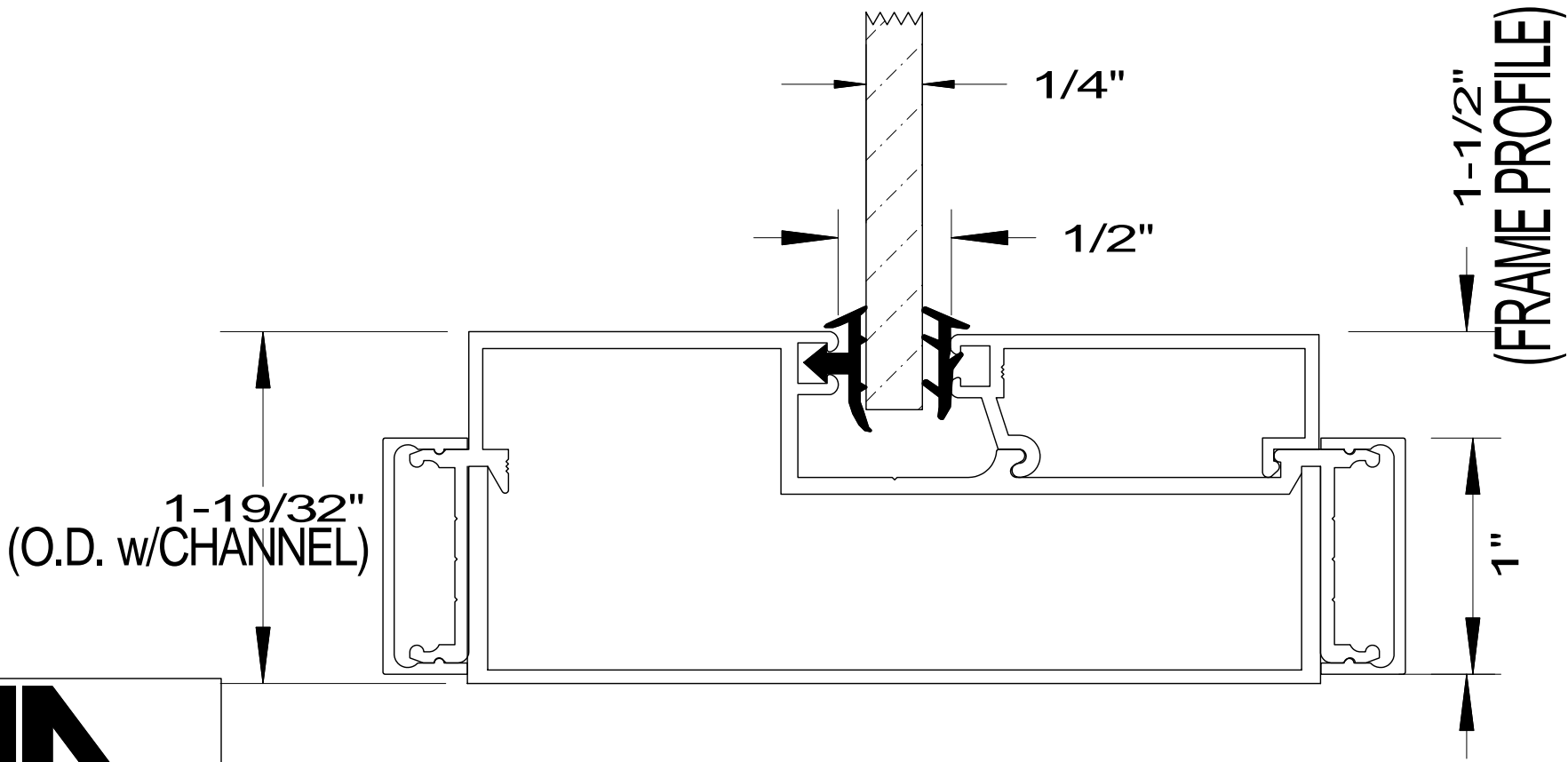
AA
Alpha Aluminum
Products

CUSTOM SIZE
CASED OPEN
with Standard 1" Trim

**** PARTS SHIPPED LOOSE
FOR FIELD ASSEMBLY ****

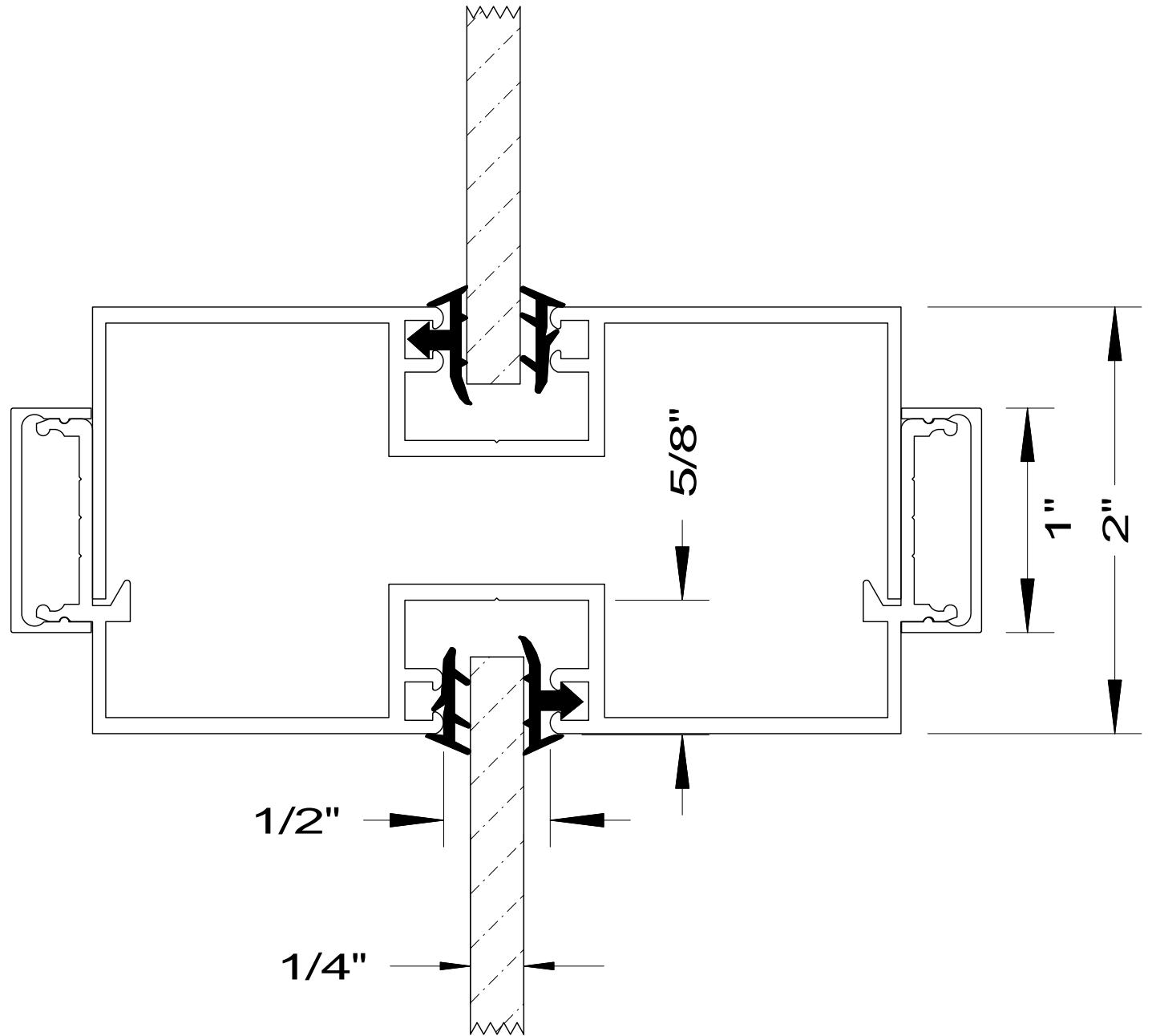


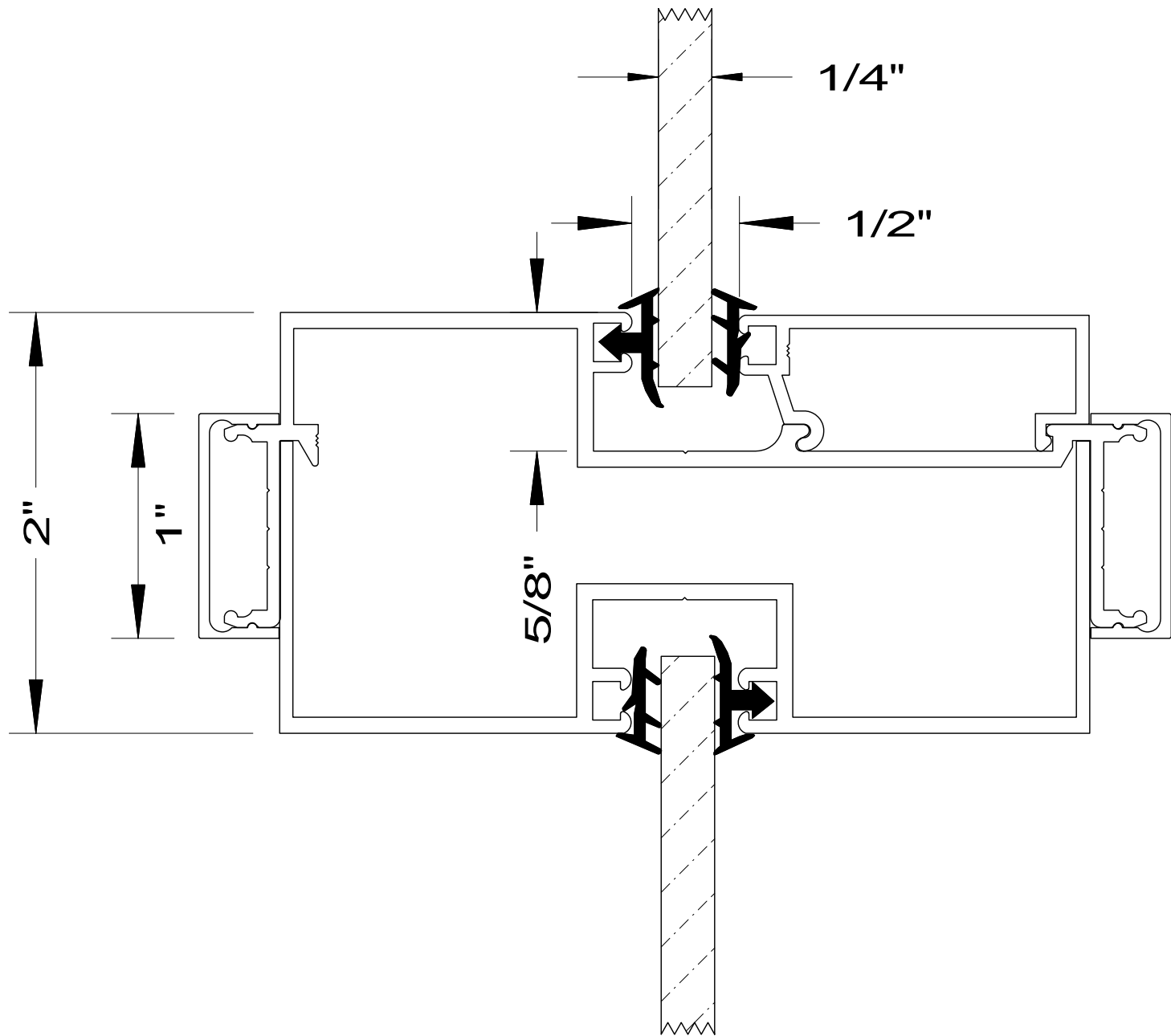


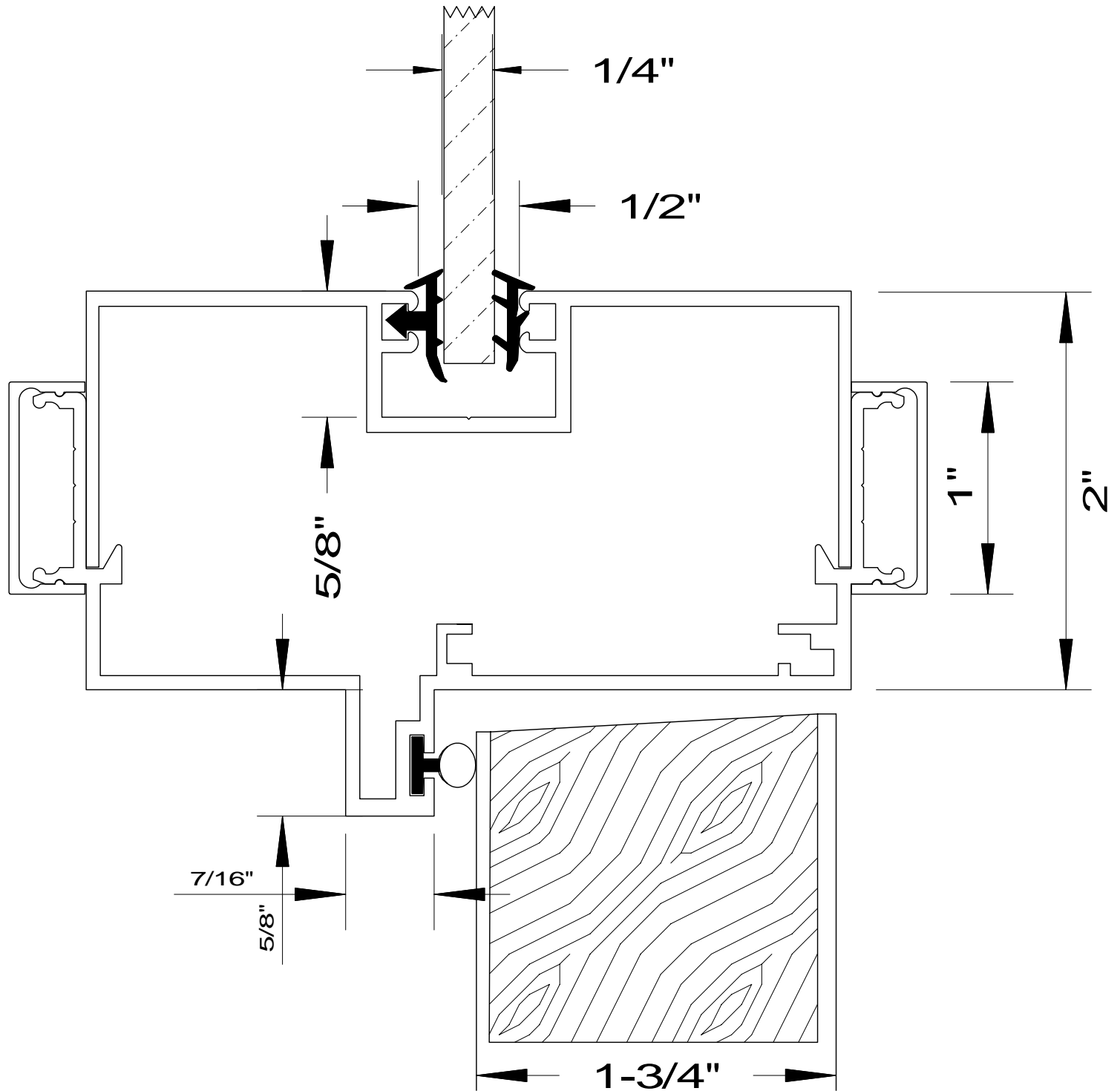


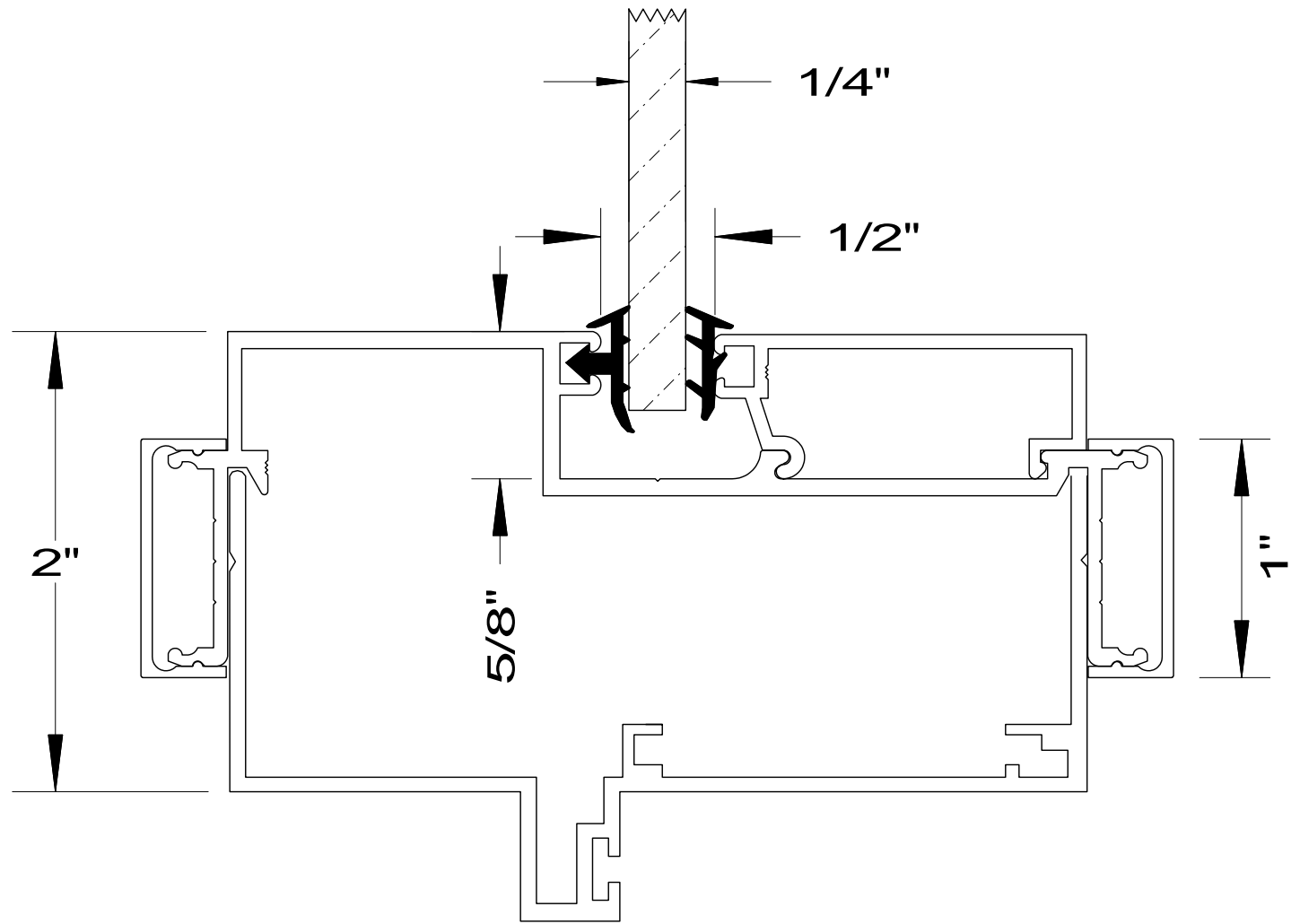
AA
Alpha Aluminum
Products

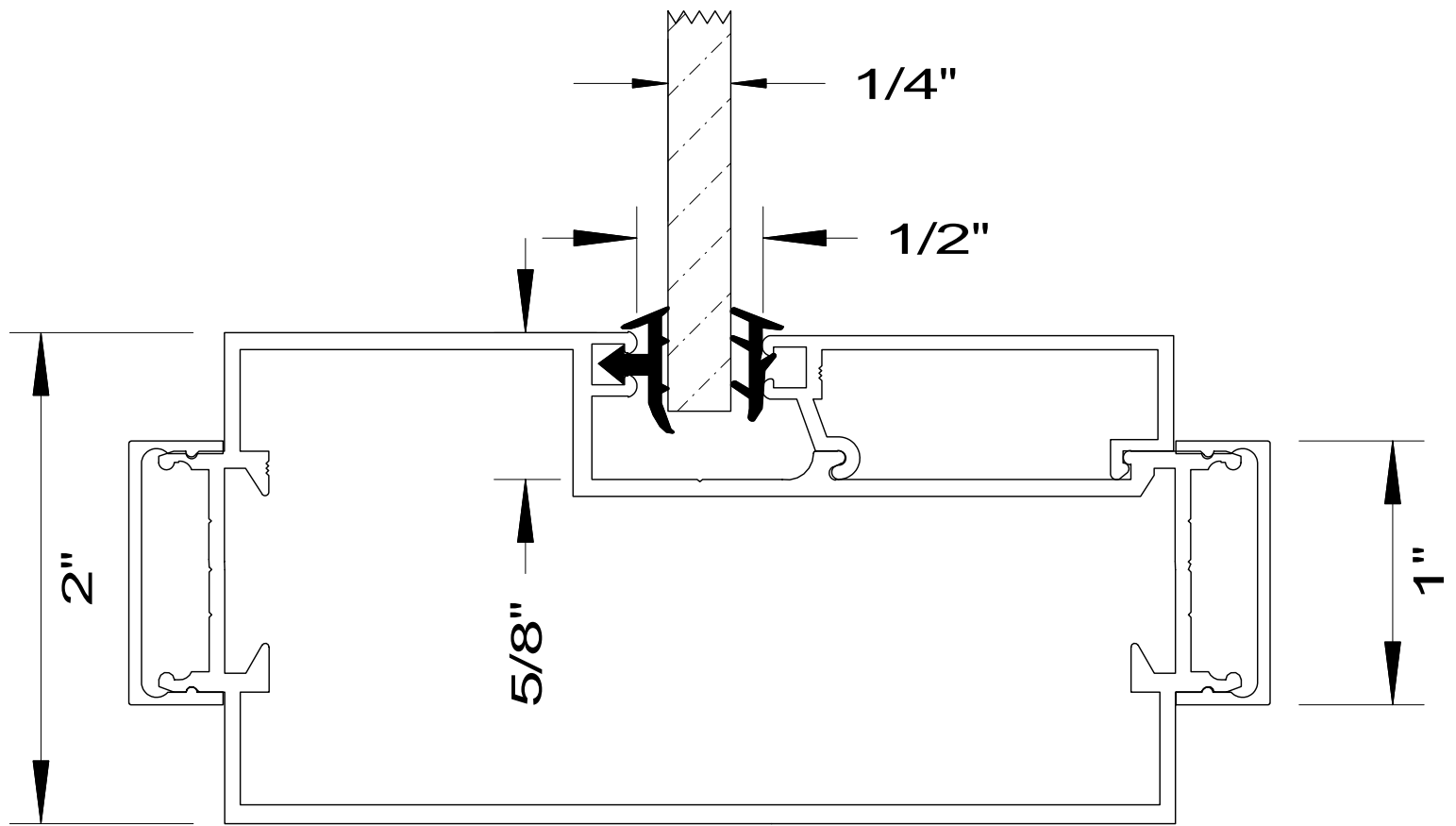
Glazing Sill Detail
with Sill Channel

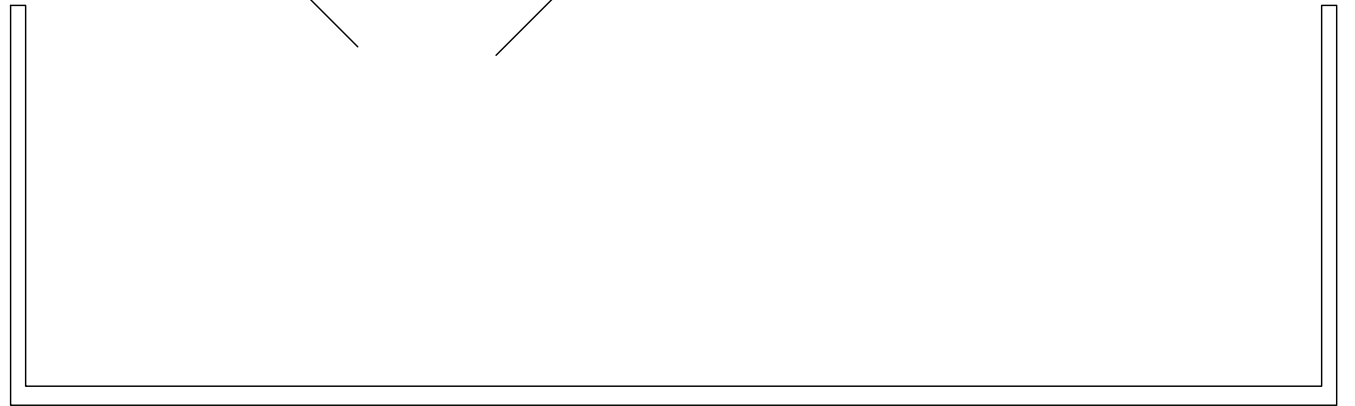
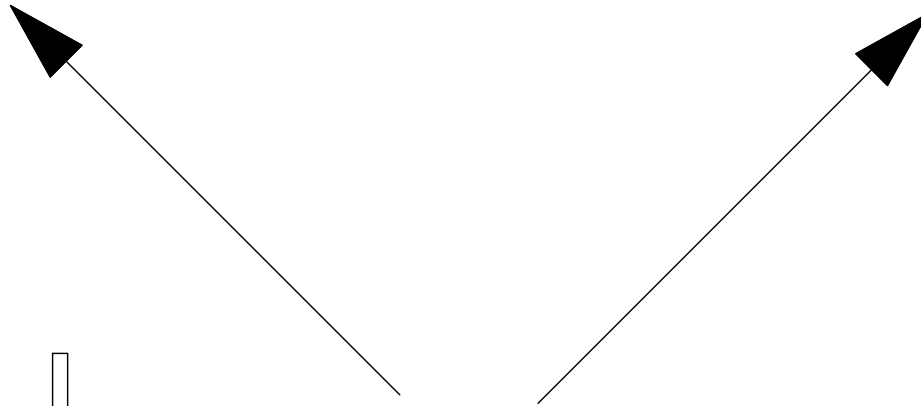
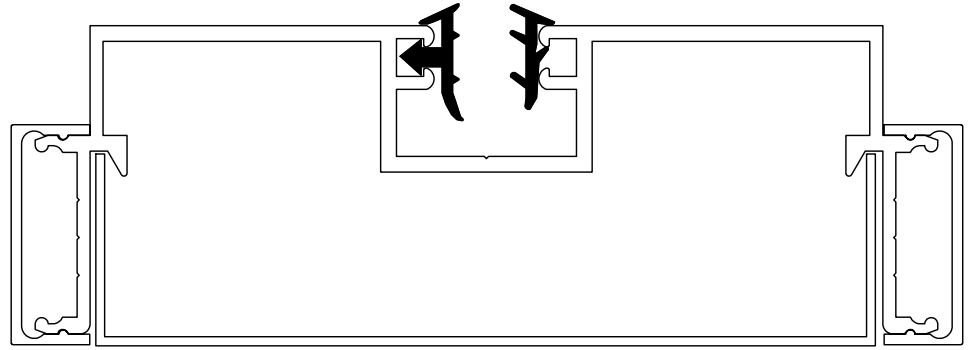
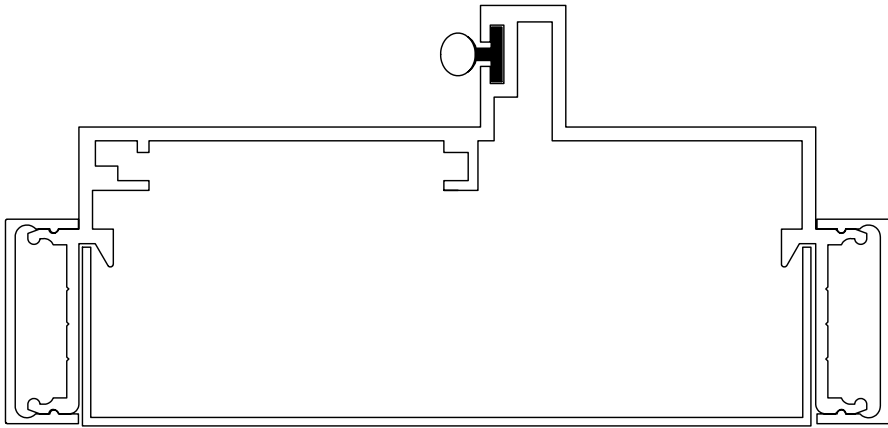












AA
Alpha Aluminum
Products

End Cap Detail
with Standard 1" Trim