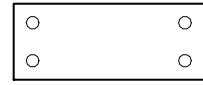
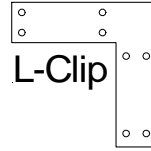
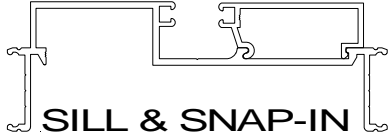




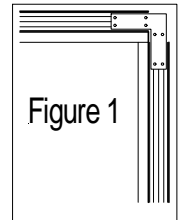
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WINDOW FRAME INSTALLATION INSTRUCTIONS
PAGE 1 of 2



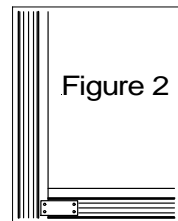
Straight Clip

1. Slip header over wall
2. Slip vertical jambs over wall. Butt to header, set square and plumb, and screw off to wall using drywall screws of sufficient length to penetrate stud.
3. Pull header down tight to jambs; use a square to check that it is set at 90 degrees. Connect head to jambs with corner clips (fig. 1) using self-tapping screws.
4. Proceed to section 'A' or 'B' below, depending on field conditions



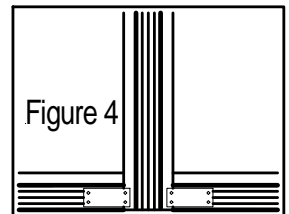
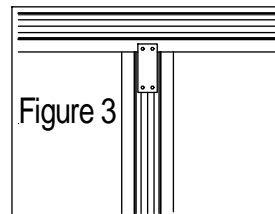
A. For full height windows supplied with optional sill channel:

5. Starting at one side, shoot sill channel to floor with redheads, tight to jamb. Slip sill over channel (removable stop should be on secure side of room), screw off, and attach to vertical jamb using straight clips (fig. 2). Be sure to space clip at least 1/8" from trim receiver to avoid notching trim around clips.



If there are no vertical mullions, skip step 6

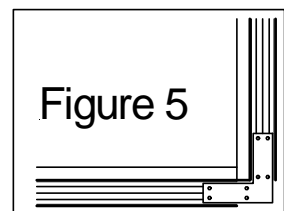
6. Assemble vertical mullion(s). Set tight to head and sill. Attach mullion to head (fig. 3) and sill (fig. 4) using straight clips. Be sure to space clip at least 1/8" from trim receiver to avoid notching trim around clips. Repeat steps 4 and 5 for each mullion.



7. Attach sill to end jamb as in step 4.

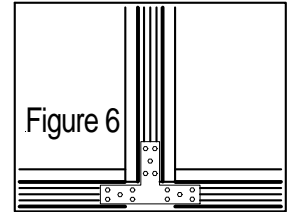
B. For openings framed at bottom with stud/drywall or track (by others):

8. Starting at one side, set sill over wall at bottom tight to jamb (removable stop should be on secure side of room). Screw off, and attach to jamb with corner clips (fig. 5)



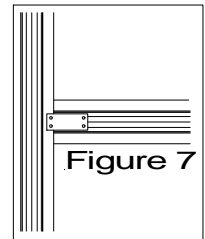
If there are no vertical mullions, skip step 9

9. Assemble vertical mullions(s). Set tight to head and sill. Attach mullion to head using straight clips (fig. 3). Be sure to space clip at least 1/8" from trim receiver to avoid notching trim around clips. Attach mullion to sill using T-clips (fig. 6). Repeat steps 7 and 8 for each mullion.

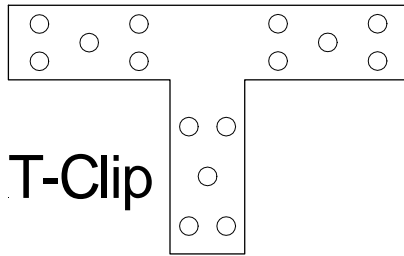


10. Attach sill to end jamb as in step 7.

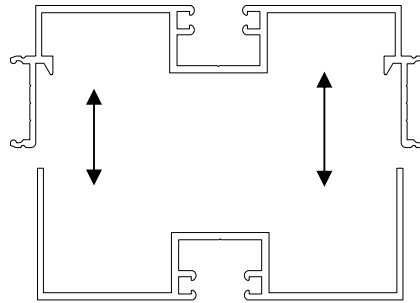
11. Assemble horizontal mullions and attach to vertical jambs with straight clips (fig. 7). Be sure to space clip at least 1/8" from trim receiver to avoid notching trim around clips. Note that removable stop should be at top and on secure side of room.



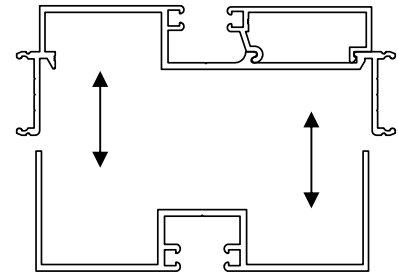
12. Snap on trim to complete installation.



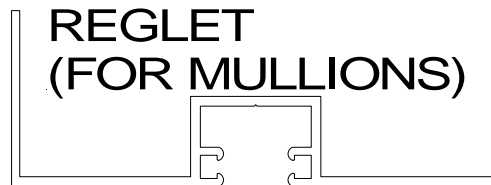
T-Clip



VERTICAL MULLION



HORIZONTAL MULLION



**REGLET
(FOR MULLIONS)**